

Material - ISO C8C

Standard Specification for Steel Castings for Pressure Purposes

Group - Ferrous Mild Steel Alloys

Sub Group - ISO C8C Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

| Chemical Composition | | | Heat Treatment | |
|----------------------|------|---------------|--|--------------------|
| Carbon | C % | 0.060 - 0.100 | | |
| Silicon | Si % | 0.100 max. | Normalizing or Quenching or Solution Annealing | |
| Manganese | Mn % | 0.200 - 0.450 | | |
| Phosphorus | P % | 0.020 max. | | Solution Annealing |
| Sulphur | S % | 0.025 max. | | |
| Aluminium | Al % | 0.020 - 0.060 | | |
| Molybdenum | Mo % | 0.100 max. | | |
| Nickel | Ni % | 0.300 max. | | |
| Copper | Cu % | 0.300 max. | Mechanical Properties | |
| Iron | Fe % | Balance | Tensile Strength in Mpa | 490 min. |
| - | - | - | Yield Strength in Mpa | - |
| - | - | - | Elongation in % | - |
| - | - | - | Reduction of Area in % | 63 max. |
| - | - | - | Hardness in BHN | - |
| - | - | - | Impac <mark>t in Joule</mark> | - |

| Cross Reference Table | | | | |
|-----------------------|----------|----------------|------------------------------|--|
| Material | Standard | Country | Grade Belong to the Industry | |
| EN 10213 G17CrMo5-5 | BS | British | Plate, Tubes and Forging | |
| QSt 34-3 | DIN | Germany | Plate, Tubes and Forging | |
| 1.0213 | EN | European Union | Casting | |
| 1.0213 | AFNOR NF | France | Casting | |
| 1.0213 | DIN | Germany | Casting | |
| 1.0213 | MSZ | Hungary | Casting | |
| 1.0213 | UNI | Italy | Casting | |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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